

## Coiled Control Line 2205 UNS S32205 0.625

Designation		Wall Thickness		Mass per Unit Length	Calculated Inside Diameter	Tubing Area (Sq.in)		Tube Load Body		Internal Pressure (psi)		Collapse Strength	Internal Capacity per 1000ft		Torsional Yield
		Specified	Min			W/min.	Internal min.	Yield min	Tensile min	Hydro Test 90%	Internal Yield min.				
OD	WT	inch	inch	lb/ft	inch	inch <sup>2</sup>	inch <sup>2</sup>	lb	lb	psig	psig	psig	gal	bar	ft.lbs
5/8	0.625	0.049	0.049	0.30	0.527	0.080	0.226	7,100	8,400	10,100	11,200	10,100	11.32	0.270	84
	0.625	0.065	0.065	0.39	0.495	0.104	0.203	9,100	10,900	13,100	14,600	13,600	9.99	0.238	104

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### Chemistry Composition

C,% 0.03 max Mn,% 2.00 max P,% 0.030 max S,% 0.020 max Si,% 1.00 max

Cr,% 22.0-23.0 Ni,% 4.50-6.50 Mo,% 3.00-3.50 N,% 0.14-0.20

### Mechanical Properties

Tensile Strength: 95,000psi (655MPa) min

Yield Strength: 80,000psi (552MPa) min

Hardness: 290HBW or 30HRC max

Tensile strength & yield strength minimum are calculated on specified wall.

Other dimensions are available on request.

**Jiangsu Tube Solution Co., Ltd.**

**The other coiled tubing supplier**

Contact: sales@tubemfg.com